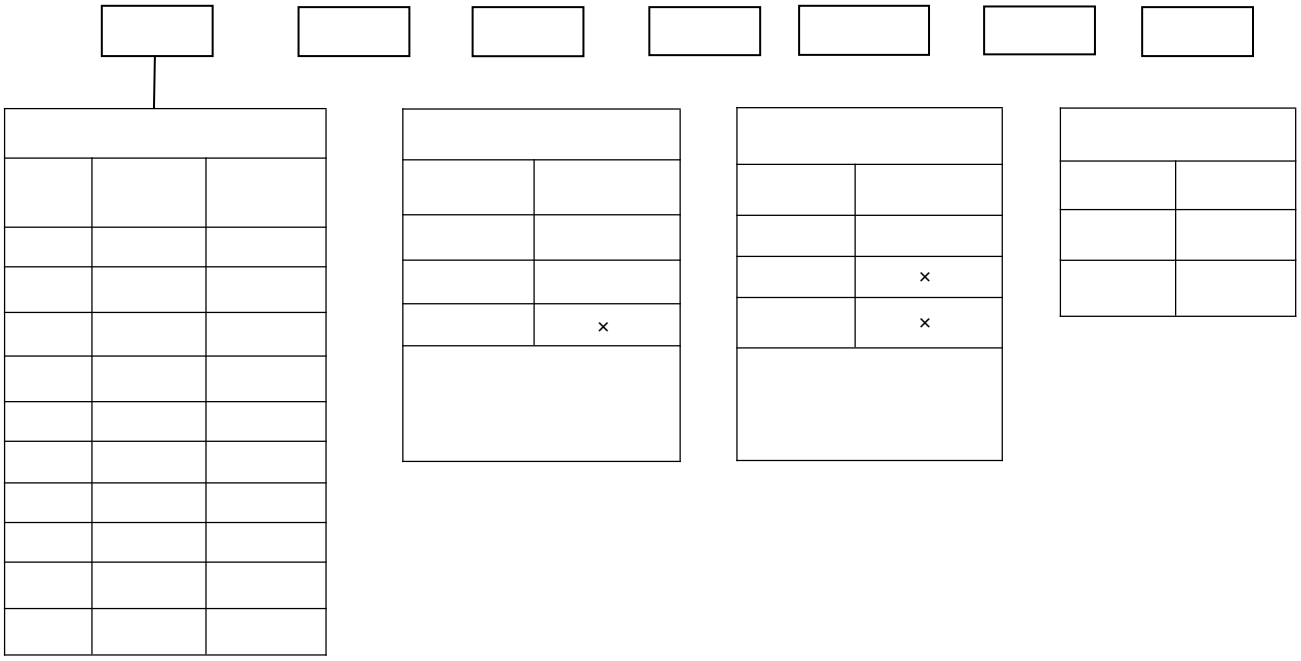
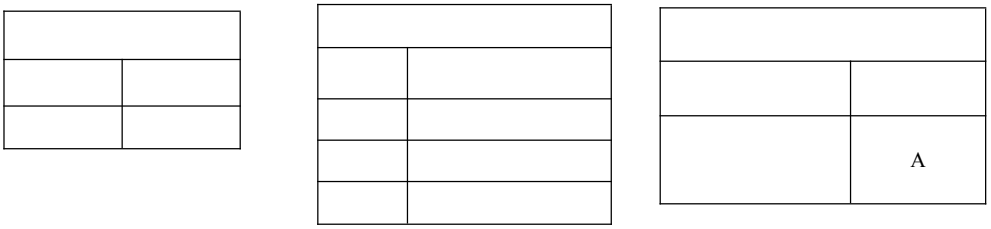
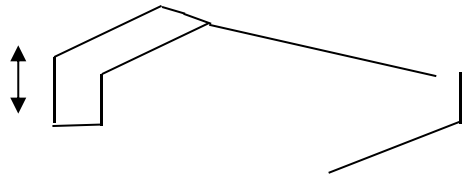
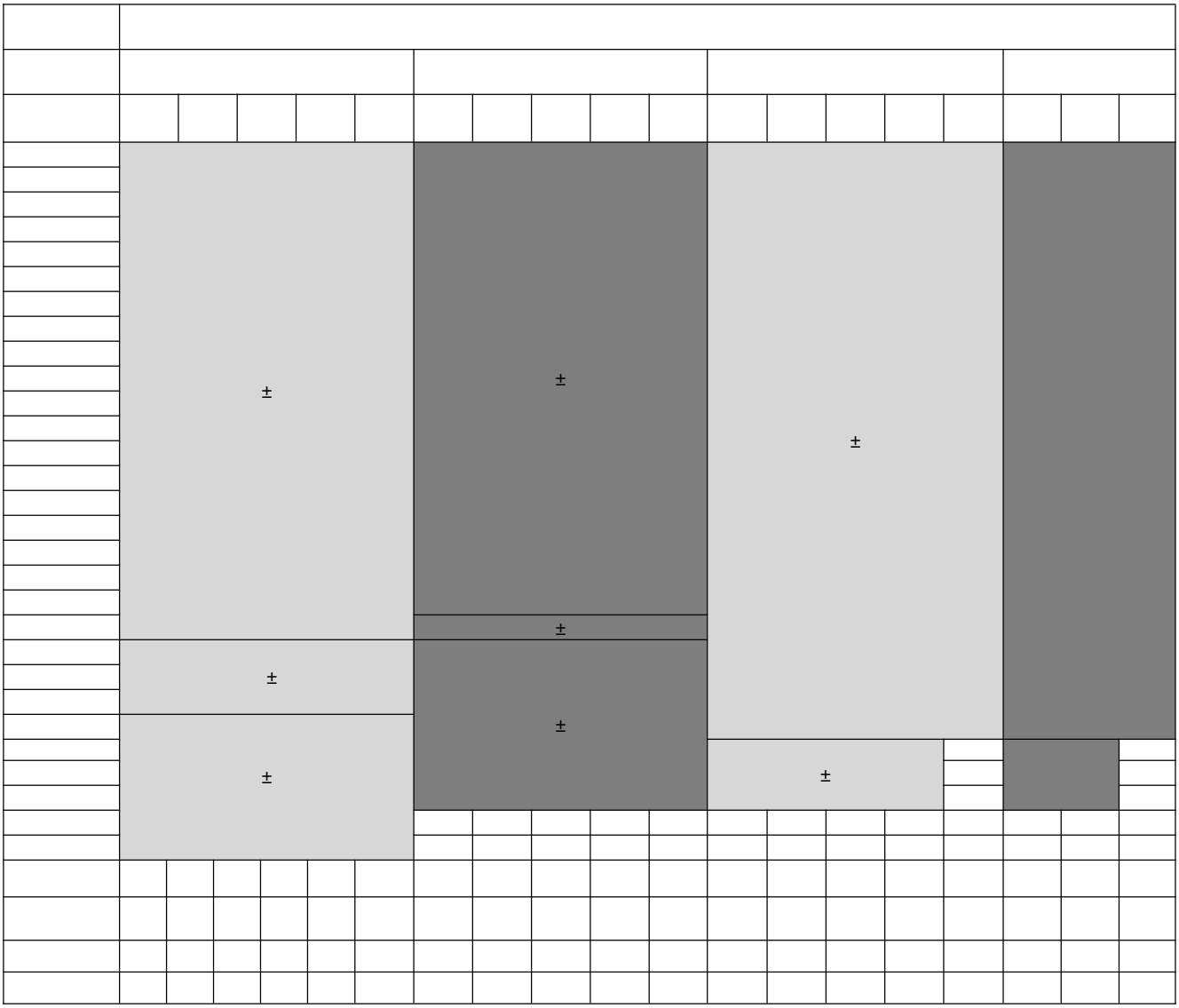
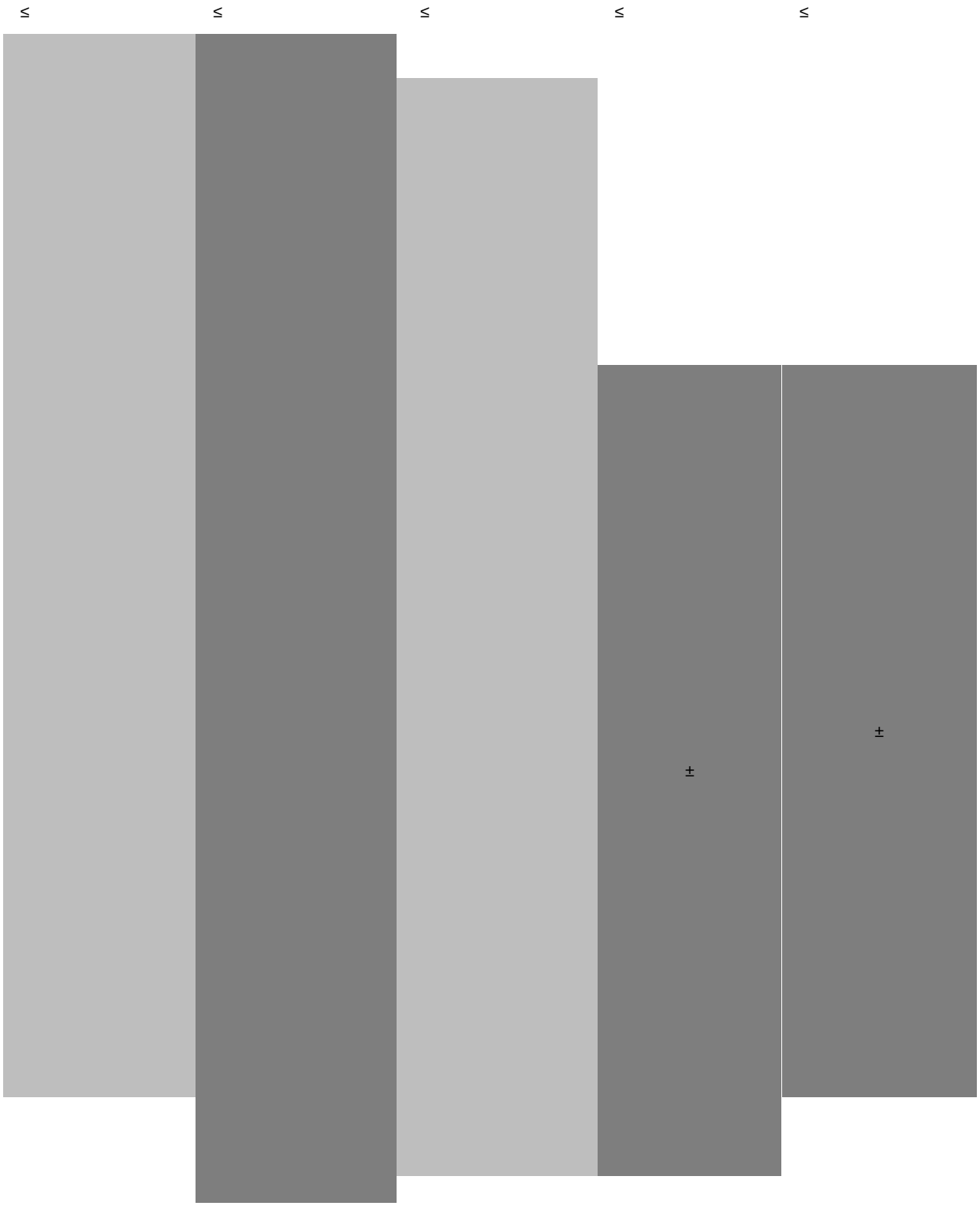


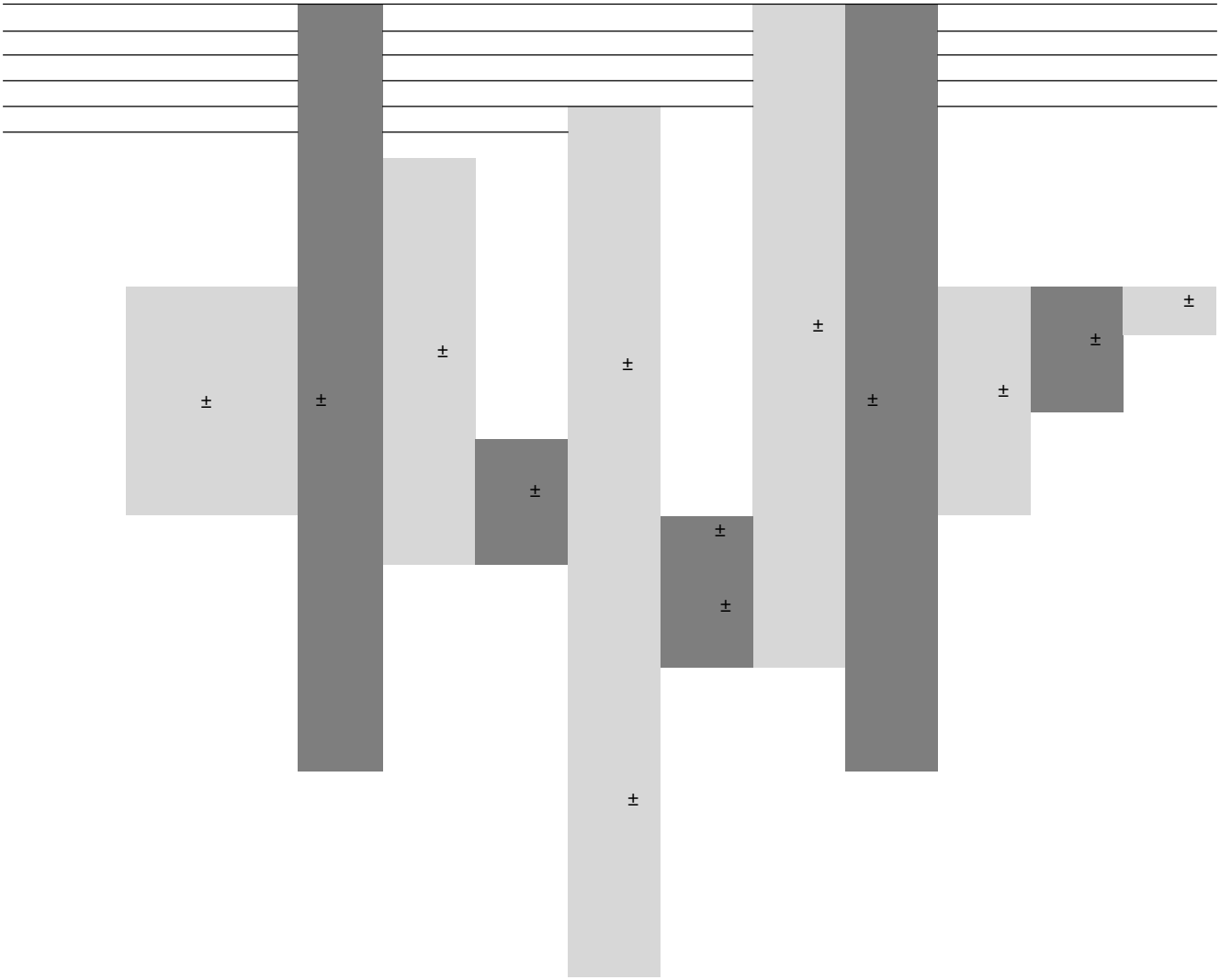

A



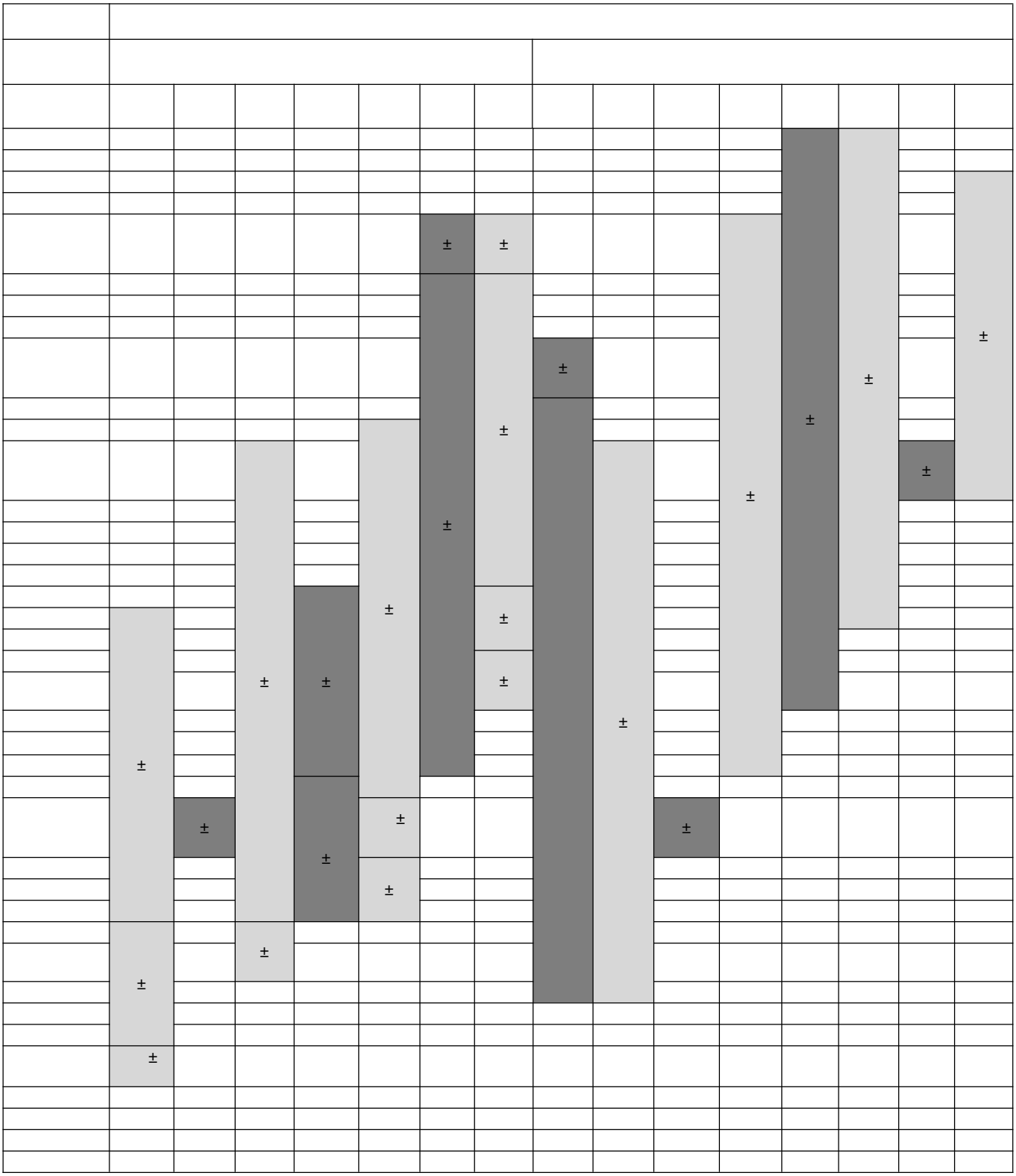
≤

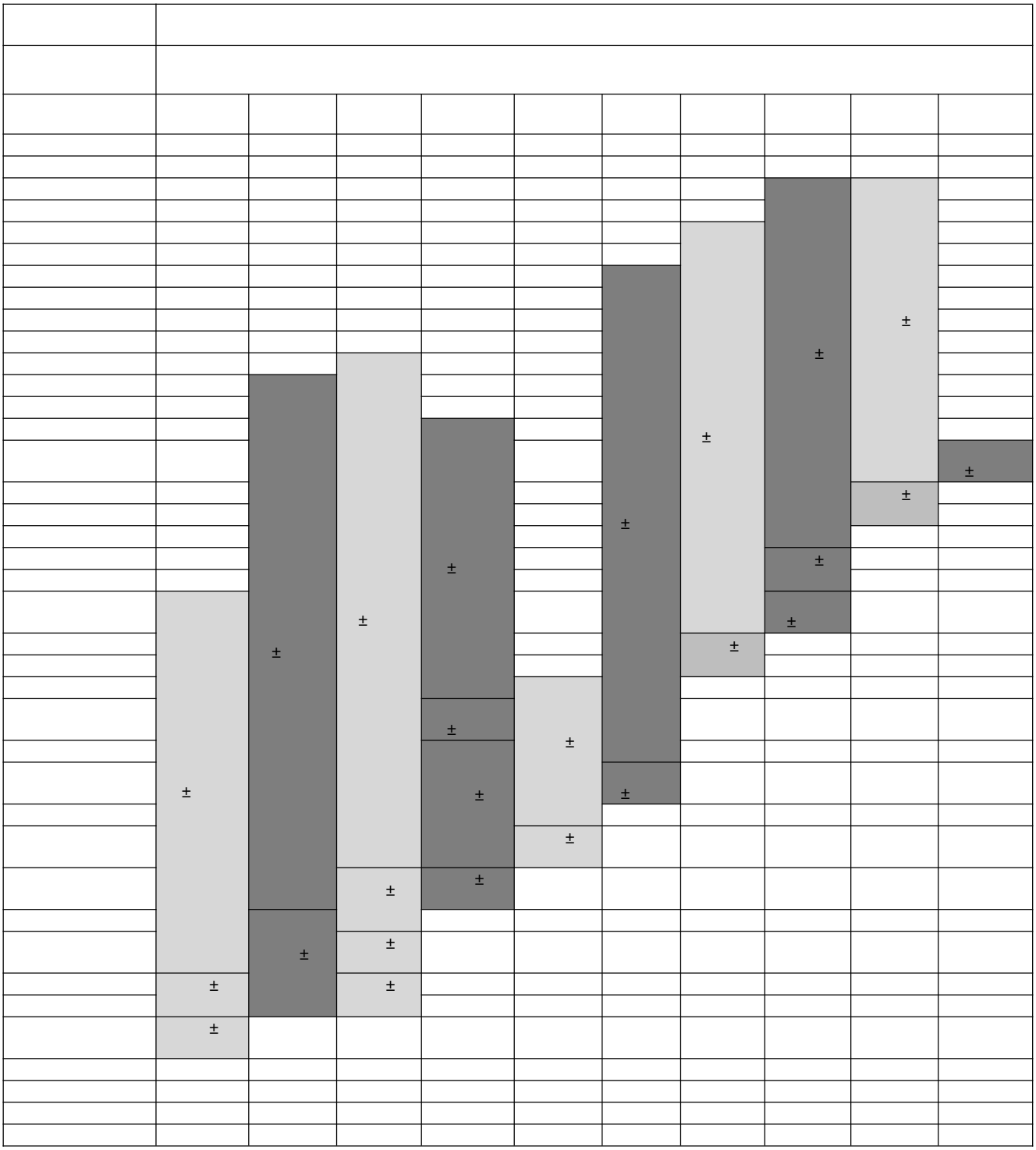


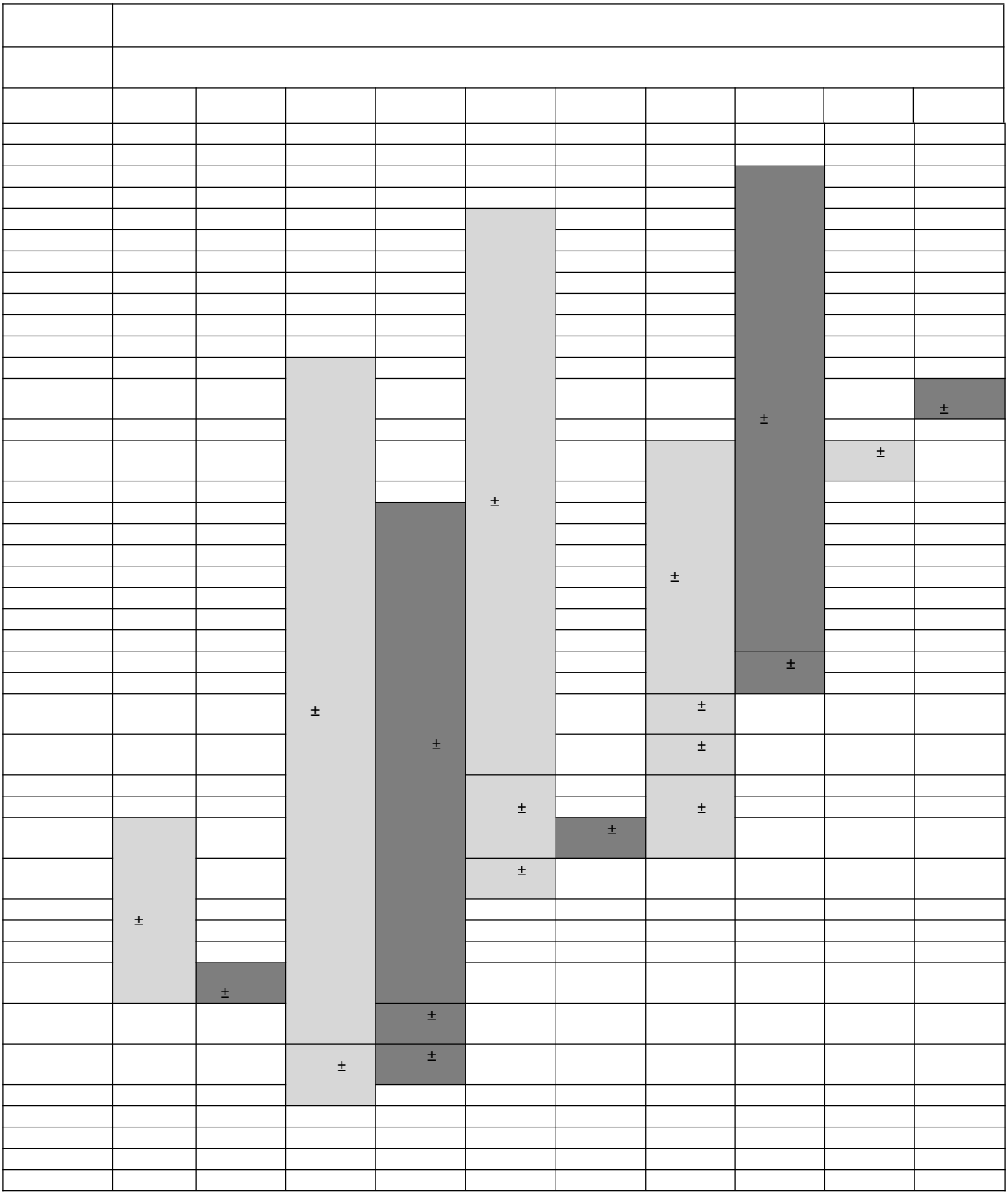


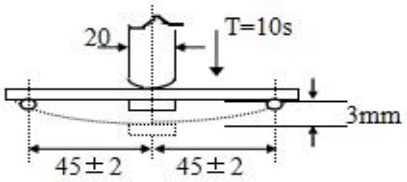
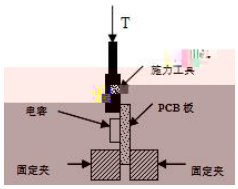


	±	±		±	±	±	±	
								±
			±					
		±		±	±		±	
	±		±					
		±	±	±	±			
	±	±	±					
	±							

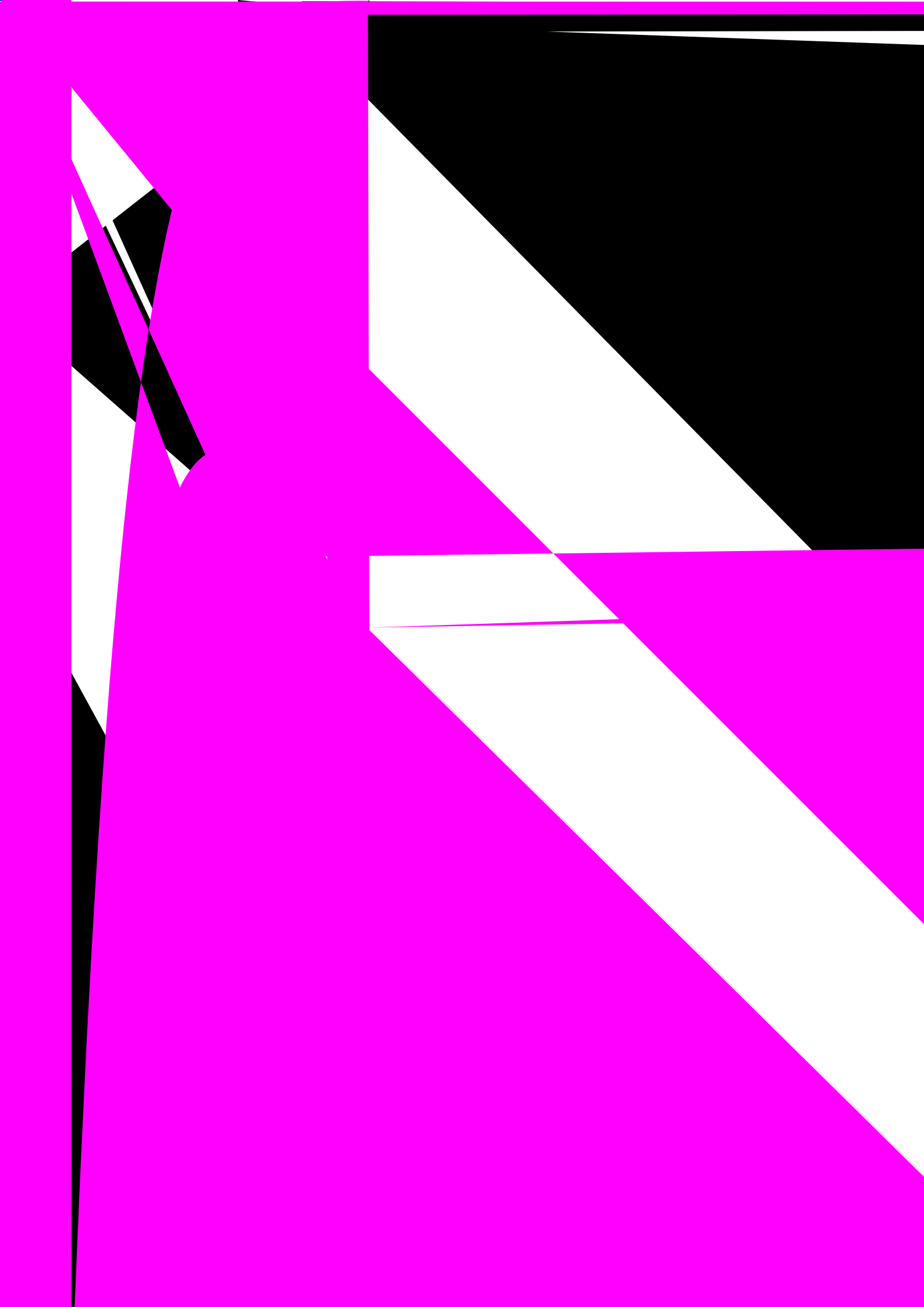


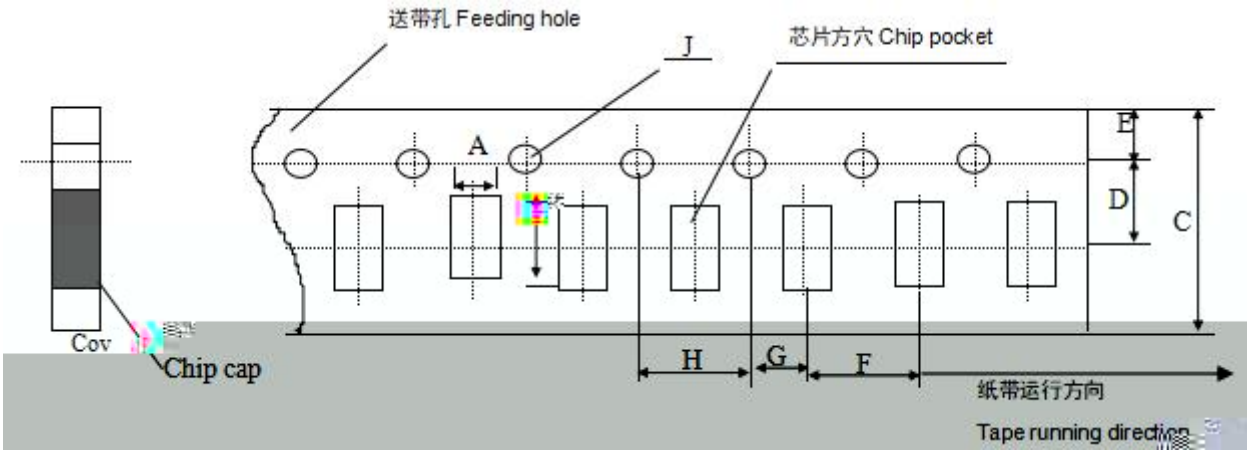

±
±
±


±
±
±

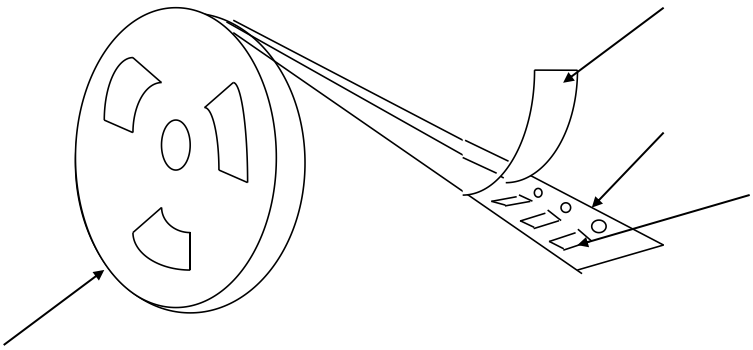
<table>
<tr><td></td><td></td><td></td></tr>
<tr><td></td><td><table><tr><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td></tr><tr><td></td><td colspan="2"></td></tr><tr><td></td><td colspan="2"></td></tr><tr><td colspan="3"></td></tr></table></td><td></td></tr>
<tr><td></td><td></td><td> 
</td></tr>
<tr><td></td><td></td><td><table><tr><td></td><td></td></tr><tr><td></td><td></td></tr><tr><td></td><td></td></tr></table>

</td></tr>
<tr><td></td><td><table><tr><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td></tr></table></td><td><table><tr><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td></tr></table></td></tr>
<tr><td></td><td></td><td><table><tr><td></td><td></td></tr></table></td></tr>
</table>

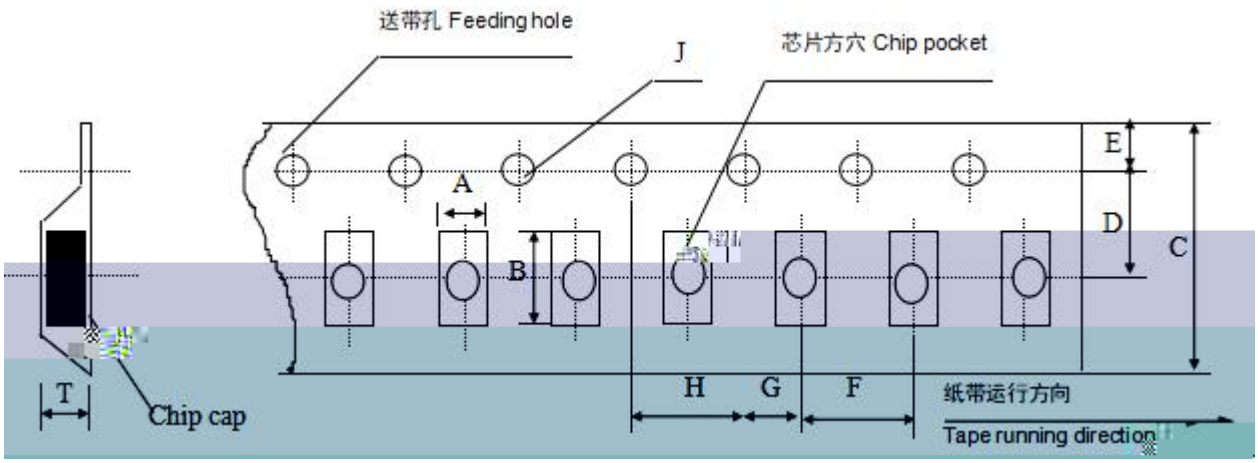
		≤ ± ±
		≥ Ω • ≥ ≥ Ω • ≥
		≥ Ω • ≥ ≥ Ω • ≥



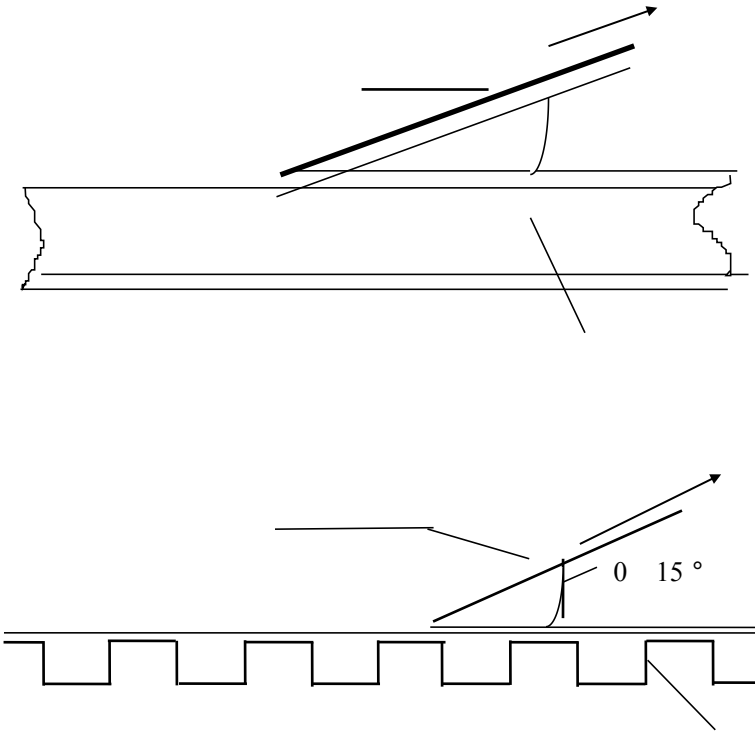

送带孔 Feeding hole
J
芯片方穴 Chip pocket
A
E
D
C
Cov
Chip cap
H
G
F
纸带运行方向
Tape running direction

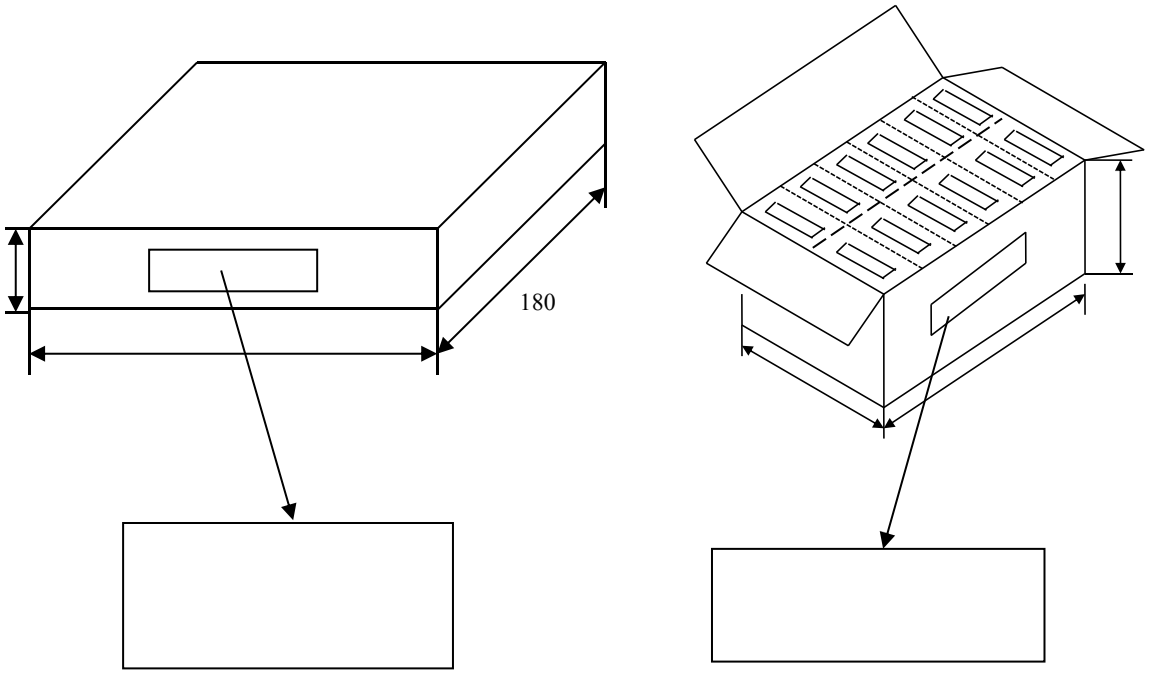
	±	±	±	±	±	±	±	±		
	±	±	±	±	±	±	±	±		
	±	±	±	±	±	±	±	±		




送带孔 Feeding hole
J
芯片方穴 Chip pocket
A
B
E
D
C
T
Chip cap
H
G
F
纸带运行方向
Tape running direction

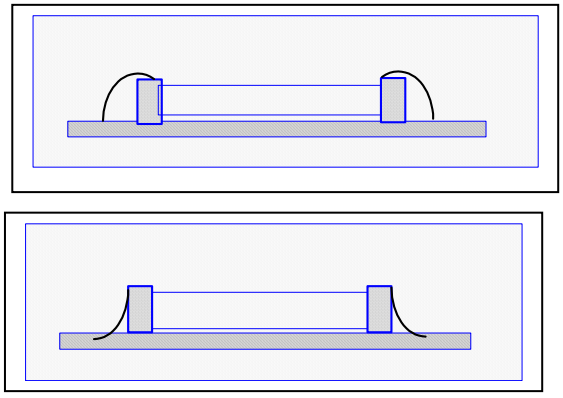
	±	±	±	±	±	±	±	±		
	±	±	±	±	±	±	±	±		
	±	±	±	±	±	±	±	±		
	±	±	±	±	±	±	±	±		
	±	±	±	±	±	±	±	±		
			±	±	±	±	±	±		±

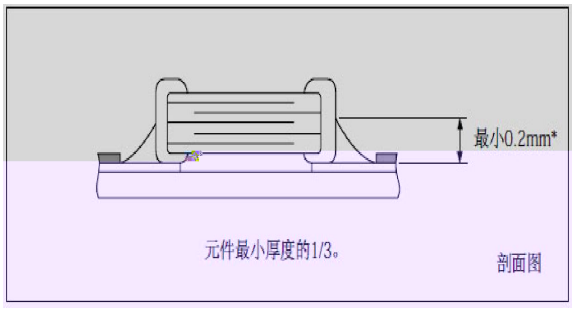

0 15 °

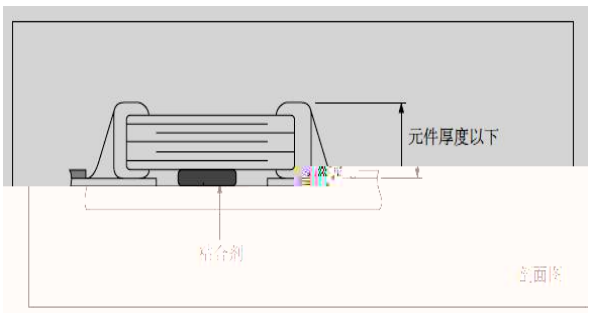

180

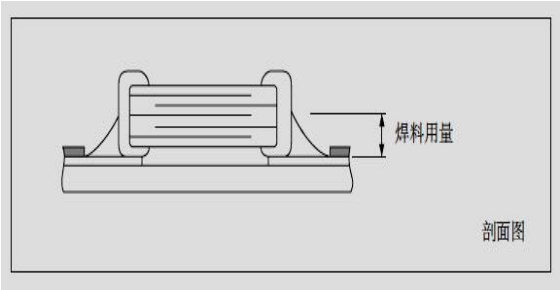
Storage Methods

/

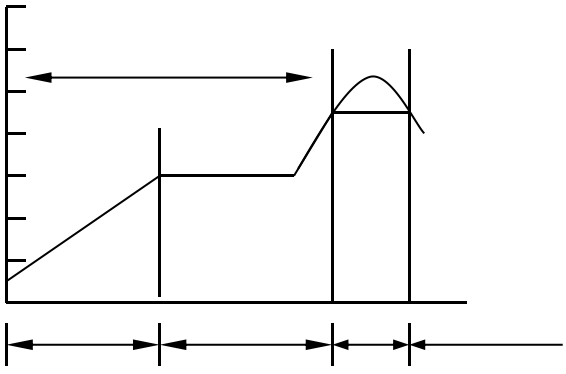


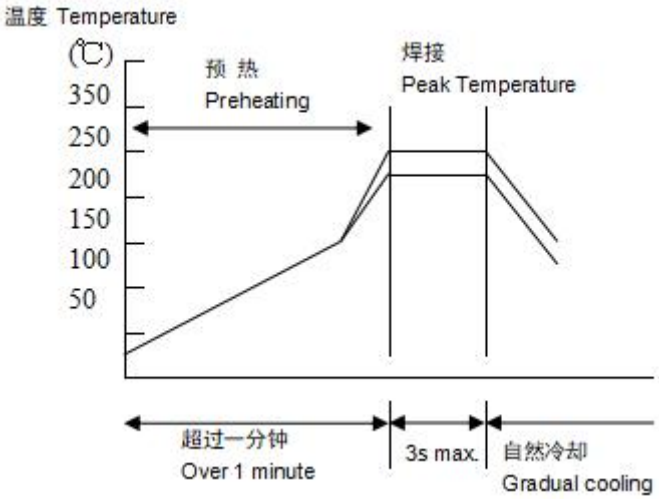
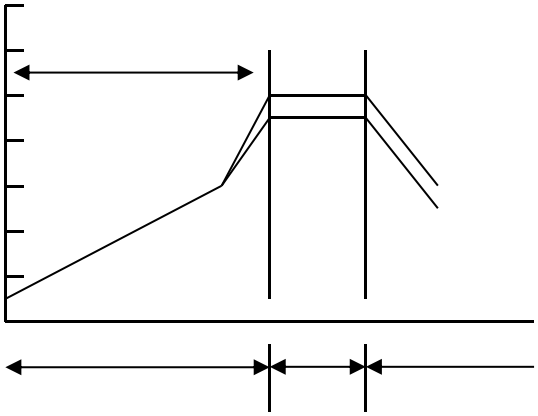





焊料用量
剖面图

			≥	
			≥	
≥				




温度 Temperature
(℃)
350
250
200
150
100
50
预 热
Preheating
焊接
Peak Temperature
超过一分钟
Over 1 minute
3s max.
自然冷却
Gradual cooling